



Pipeline Twin Wall Inspection Report

47M Putzmeister

** New Pipeline 1 March 2022

Position Number	Description	Twin Wall	2023		2024													
			Date	Expected Lifespan	Date	Date	Date	Date	Date	Date	Date	Date	Date	Date	Date	Date	Date	Date
			1/03/2022		Dec	Jan	Feb	Mar	April	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	
			Thickness		1774	1487	2383	892	1736	973	881	1633	2210	1442	1281			
1	Swing 90" BEND	Twin Wall	12.0	80000	12871	11384	9001	8109	6373	5400	4519	2886	676	manual	manual			
2	6" 90' BEND	Twin Wall	12.0	80000	12871	11384	9001	8109	6373	5400	4519	2886	676	manual	manual			
3	6x5 REDUCER	Twin Wall	12.0	80000	12871	11384	9001	8109	6373	5400	4519	2886	676	manual	manual			
4	Ext 5" 45 BEND	Twin Wall	12.0	80000	12871	11384	9001	8109	6373	5400	4519	2886	676	manual	manual			
5	3000mm DECK	Twin Wall	8.6	80000	12871	11384	9001	8109	6373	5400	4519	2886	80000	78558	77277			
6	3000mm DECK	Twin Wall	8.6	80000	12871	11384	9001	8109	6373	5400	4519	2886	676	manual	manual			
7	BEND 90	Twin Wall	12.0	80000	12871	11384	9001	8109	6373	5400	4519	2886	676	manual	manual			
8	EXT S BEND	Twin Wall	12.0	80000	12871	11384	80000	79108	77372	76399	75518	73885	71675	70233	68952			
9	BEND 90	Twin Wall	12.0	80000	78226	76739	74356	73464	71728	70755	69874	68241	66031	64589	63308			
10	766mm MAST	Twin Wall	6.0	80000	49154	47667	45284	44392	42656	41683	40802	39169	36959	35517	34236			
11	BEND 90	Twin Wall	12.0	80000	78226	76739	74356	73464	71728	70755	69874	68240	66031	64589	63308			
12	380mm PIPE	Twin Wall	8.6	80000	78226	76739	74356	73464	71728	70755	69874	68241	66030	64589	63308			
13	BEND 90	Twin Wall	12.0	80000	49154	47667	45284	44392	42656	41683	40802	39169	36959	35517	34236			
14	3000mm PIPE	Twin Wall	8.6	80000	49154	47667	45284	44392	42656	41683	40802	39169	36959	35517	34236			
15	2340mm PIPE	Twin Wall	8.6	80000	49154	47667	45284	44392	42656	41683	40802	39169	36959	35517	34236			
16	3000mm PIPE	Twin Wall	8.6	80000	49154	47667	45284	44392	42656	41683	40802	39169	36959	35517	34236			
17	BEND 90	Twin Wall	12.0	80000	78226	76739	74356	73464	71728	70755	69874	68241	66030	64589	63308			
18	BEND 90	Twin Wall	12.0	80000	78226	76739	74356	73464	71728	70755	69874	68241	66030	64589	63308			
19	2500mm PIPE	Twin Wall	8.6	80000	49154	47667	45284	44392	42656	41683	40802	39169	36959	35517	34236			
20	BEND 45	Twin Wall	12.0	80000	78226	76739	74356	73464	71728	70755	69874	68241	66030	64589	63308			
21	850mm PIPE	Twin Wall	8.6	80000	78226	76739	74356	73464	71728	70755	69874	68241	66030	64589	63308			
22	BEND 45	Twin Wall	12.0	80000	78226	76739	74356	73464	71728	70755	69874	68241	66030	64589	63308			
23	850mm PIPE	Twin Wall	8.6	80000	49154	47667	45284	44392	42656	41683	40802	39169	36959	35517	34236			
24	3000mm PIPE	Twin Wall	8.6	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	41147			
25	BEND 90	Twin Wall	12.0	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	41147			
26	BEND 90	Twin Wall	12.0	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	41147			
27	3000mm PIPE	Twin Wall	8.6	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	80000			
28	977mm PIPE	Twin Wall	8.6	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	41147			
29	3000mm PIPE	Twin Wall	8.6	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	41147			
30	BEND 90	Twin Wall	12.0	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	80000			
31	BEND 90	Twin Wall	12.0	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	80000			
32	3000mm PIPE	Twin Wall	8.6	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	41147			
33	1810mm PIPE	Twin Wall	8.6	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	80000			
34	3000mm PIPE	Twin Wall	8.6	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	80000			
35	BEND 90	Twin Wall	12.0	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	41147			
36	BEND 90	Twin Wall	12.0	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	80000			
37	3000mm PIPE	Twin Wall	8.6	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	80000			
38	3000mm PIPE	Twin Wall	8.6	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	41147			
39	3000mm PIPE	Twin Wall	8.6	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	41147			
40	BEND 90	Twin Wall	12.0	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	41147			
41	BEND 90	Twin Wall	12.0	80000	55955	54468	52085	51193	49457	48484	47603	45970	43870	42428	41147			